



**Walcownia Metali
Dziedzice S.A.**

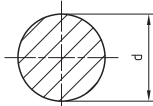
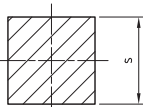
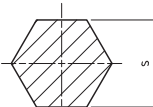
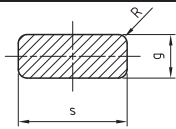
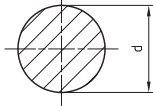
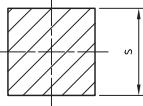
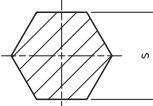
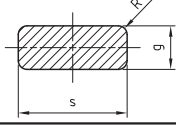


Walcownia Metali „Dziedzice” S.A. is a leading Polish manufacturer of semi finished products made of copper alloys such as:

- rods;
- tubes and profiles;
- flat bars;
- condenser tubes;

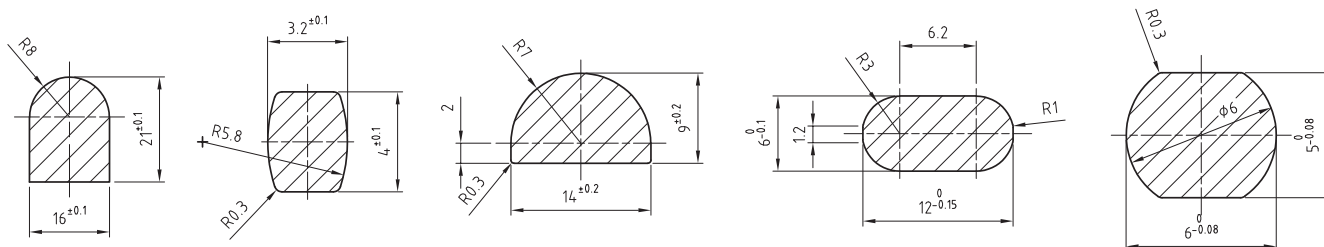
All products are manufactured according to our customers requirements in order to meet their expectation and provide the highest standards.

Brass bars for machining and forging

Standard	Shape	Diameter / Width [inch]	Thickness [inch]	Lenght [inch]
Drawn		0,08 – 3,15	-	80 – 200
		0,15 – 2,35	-	
		0,15 – 2,95	-	
		0,25 – 2,55	0,15 – 2,35	
Extruded		0,60 – 7,00	-	80 – 200
		0,60 – 5,00	-	
		0,70 – 5,00	-	
		1,20 – 5,00	0,20 – 4,75	



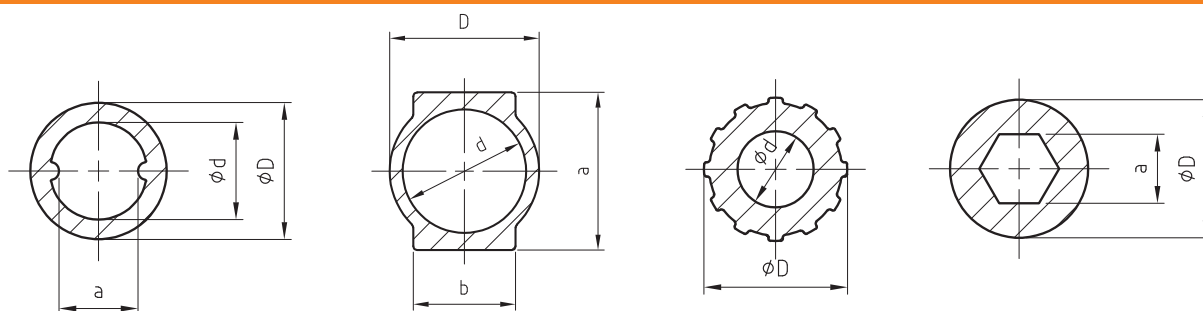
Brass special solid profiles (examples)



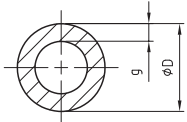
Hollow rods and tubes for machining

Standard	Shape	Diameter / Width [inch]	Thickness [inch]	Lenght [inch]
Drawn		0,60 – 3,15	0,10 – 1,00	80 – 200
		0,60 – 2,95	0,10 – 1,00	80 – 200
Extruded		0,70 – 7,00	0,12 – 2,00	20 – 200
		0,70 – 5,00	0,12 – 2,00	20 – 200

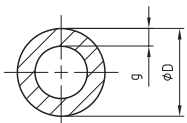
Brass special hollow profiles (examples)



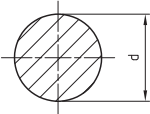
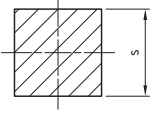
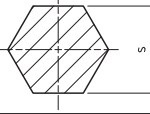
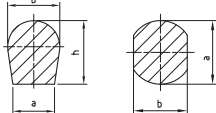
Seamless brass tubes

Standard	Shape	Diameter / Width [inch]	Thickness [inch]	Lenght [inch]
Drawn		0,25 – 2,35	0,02 – 0,2	40 – 630

Seamless condenser and heat exchanger brass tubes

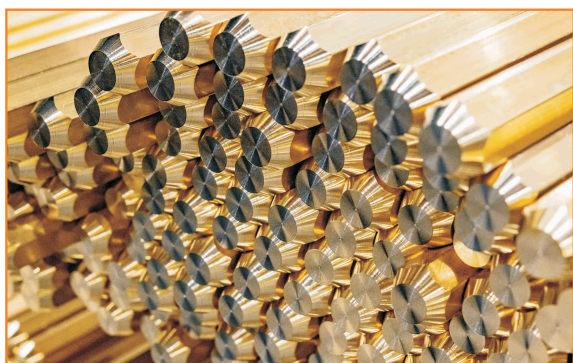
Standard	Shape	Diameter / Width [inch]	Thickness [inch]	Lenght [inch]
Drawn		0,25 – 0,30	0,02 – 0,04	40 – 315
		0,31 – 0,40	0,02 – 0,06	
		0,41 – 0,55	0,03 – 0,08	
		0,56 – 0,65	0,03 – 0,08	40 – 630
		0,66 – 0,75	0,04 – 0,08	
		0,76 – 1,00	0,04 – 0,11	
		1,01 – 1,35	0,04 – 0,12	

Brass wires and profiles in coils or rings

Standard	Shape	Diameter / Width [inch]	Type of winding
Drawn		0,08 – 0,30	Rings
		0,30 – 0,40	Coils
		0,15 – 0,30	Rings
		0,15 – 0,30	Rings
		According to drawing	Rings



Grade		Accordance to ASTM standard									Manufacturing capability			
UNS	DIN	B16	B21	B111	B124	B135	B453	B455	B927	B981	ROD / BAR	WIRE	HOLLOW RODS	CONDENSER & STANDARD SEAMLESS TUBES
C26000	CuZn30					X					X			X
C27000	CuZn36					X			X		X			X
C27200	CuZn37					X					X			X
C27400						X			X		X	X	X	X
C27450	-				X				X		X	X	X	
C27453	CuZn38As								X		X	X	X	
C28000	CuZn40					X					X	X		X
C28500	-								X		X	X	X	
C33000	-					X					X	X	X	
C33200	-					X					X	X	X	
C33500	CuZn37Pb0,5						X				X	X	X	
C34000	CuZn35Pb1						X				X	X	X	
C34500	CuZn35Pb2						X				X	X	X	
C35000	CuZn37Pb1						X				X	X	X	
C35300	CuZn37Pb2						X				X	X	X	
C35330	CuZn36Pb2As				X		X				X	X	X	
C35600	CuZn38Pb2						X				X	X	X	
C36000	CuZn36Pb3	X									X	X	X	
C36010		X									X	X	X	
C36500	CuZn39Pb0,5				X					X	X	X	X	
C37000	CuZn39Pb1				X	X				X	X	X	X	
C37100	-									X	X	X	X	
C37700	CuZn39Pb2				X					X	X	X	X	
C38000	CuZn40Pb2							X			X	X	X	
C38500	CuZn39Pb3							X			X	X	X	
C44300	CuZn28Sn1As			X		X								X
C46200	CuZn39Sn1		X								X	X	X	
C46400	CuZn38Sn1As		X		X						X	X	X	
C48200	CuZn37Pb1Sn1		X		X						X	X	X	
C48500	CuZn36Pb2Sn1		X		X						X	X	X	
C67420	CuZn37Mn3Al2PbSi	acc. to confirmation or european standards (CW713R)									X	X	X	
C68700	CuZn20Al2As			X										X
C69800	CuZn31Si1	acc. to confirmation or european standards (CW708R)									X		X	
C86400	CuZn40Mn1Pb1AlFeSn	acc. to confirmation or european standards (CW721R)									X		X	



A detailed offer along with technical data is sent to the customer's individual request.